Preparation of New Water-Soluble Chitosan Containing Hyperbranched-Vinylsulfonic Acid Sodium Salt and Their Antimicrobial Activities and Chelation with Metals

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ABSTRACT: In this work, an efficient and simple method to graft a vinylsulfonic acid sodium salt on a poorly water-soluble chitosan is described. Commercially available low molecular weight chitosan is converted to water-soluble chitosan containing hyperbranched-vinylsulfonic acid sodium salt groups. The process comprises the following steps: Michael addition of methyl acrylate, amidation with ethyl-enediamine, and Michael addition of vinylsulfonic acid sodium salt. A variety of chitosans containing vinylsulfonic acid sodium salt, with improved water solubility, is synthe-

sized by repeating these three steps. The new chitosan derivatives show better antimicrobial activity against *Micrococcus luteus* ATCC 10240 and *Achromobacter xylosoxidans* ATCC 2706. In addition, they display better chelating behavior with heavy metals, like cadmium(II), copper(II), and nick-el(II), than the starting chitosan. © 2010 Wiley Periodicals, Inc. J Appl Polym Sci 116: 2074–2082, 2010

Key words: chitosan; hyperbranched polymers; solubility; antimicrobial activity; heavy metals

INTRODUCTION

Chitosan (Fig. 1), a nontoxic and biodegradable polymer,^{1–5} can be obtained from the deacetylation process of the second most abundant biopolymers, chitin, which is found widely in nature in the shells of shrimp and crab, and in the cuticles of insects.^{6–9} Since Allan and Hadwiger found the antibacterial activity of chitosan in 1979, many continued studies have been made in this field. Nevertheless, this application of chitosan as antibacterial agent is limited because of its water-insolubility. In 1999, Jung et al. were successful in synthesizing water-soluble chitosan derivatives by grafting vinylsulfonic acid sodium salt onto chitosan [eq. (1)]. However, it was also found that the chitosan with high free amine content shows a better antimicrobial activity.¹



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Journal of Applied Polymer Science, Vol. 116, 2074–2082 (2010) © 2010 Wiley Periodicals, Inc. Dendrimers and hyperbranched polymers can be synthesized by repetition of similar steps. The possibility of modifying their physical and electronic properties has led to many potential applications. Dendrimer-functionalized chitosan showed improved water solubility,^{10–16} compare with chitosan. The grafting of dendritic hyperbranched polyamidoamine onto the surface of chitosan powder has been reported (Fig. 2).¹⁰

Chitosan can also bind to many metals owing to the presence of primary and secondary hydroxyl and free amine groups, which act as donor atoms.^{17–23} These properties attracted the attention of industry regarding the possible applications of chitosan in water and waste treatment.^{19–23}

We report the successful immobilization of vinylsulfonic acid sodium salt onto dendritic hyperbranched chitosan by a readily accessible method (Fig. 3). The new chitosan derivatives show improved water solubility as compared to the starting material. The antimicrobial activity and chelating behavior with cadmium(II), copper(II), and nickel(II) of these new derivatives are found to be better than starting chitosan.

EXPERIMENTAL

Materials

All chemicals were obtained from Sigma-Aldrich and Fluka Chemical companies and were used



Figure 1 Chitosan (n > m).

without further purification. Low molecular weight chitosan was purchased from Sigma-Aldrich (degree of deacetylation = >85%, M_n = 50 kD) and Fluka Chemical (degree of deacetylation = 72%, M_n = 150 kD) companies. Compounds **1** and **2** were prepared according to literature method.¹⁰

All reactions were carried out under an atmosphere of nitrogen. Solvents were purified and dried following standard procedures.²⁴

Inductively-coupled plasma

Inductively-coupled plasma mass spectrometer (ICP-MS) is a well-established analytical technique for characterization of trace metals. ICP sources are used to excite atom for atomic-emission spectroscopy and to ionize atoms for mass spectrometry.



Figure 2 Theoretical illustration of polyamidoamine dendrimer grafted chitosan powder.

The ions are separated on the basis of their mass-tocharge ratio and a detector receives an ion signal proportional to the concentration in the sample. It is highly sensitive and capable of the determination of a range of metals and several nonmetals at concentration below one part in 10.¹²

ICP-MS analyses were carried out by Mahidol University. The amount of chemisorbed metals was



Figure 3 Vinylsulfonic acid sodium salt was grafted onto dendritic hyperbranched chitosan.

determined by quantitative extraction at the end of the experiment. Modified chitosan (10–20 mg) was treated with 2 mL aqua regia (3/1 mixture of HCl/ HNO₃) and heated for 15 min at 90°C. The solution was diluted to 5 mL with distilled water and analyzed by ICP-MS.

Infrared

Fourier transform infrared (FTIR) spectra were recorded on a Perkin Elmer System 2000FT-IR spectrometer by Chulabhorn Research Institute. Samples for IR were examined using a Universal Attenuted Total Reflectance, solid (UATR-solid).

¹³C CP/MAS

¹³C Cross polarization/magic angle spinning (¹³C CP/MAS) NMR spectra were recorded on a Bruker DPX-300 spectrometer by National Metal and Materials Technology Center, Thailand.

Synthesis of a generation one dendrimer (G-1) (A, $M_n = 150$ kD), (B, $M_n = 150$ kD, further partial hydrolysis), (C, $M_n = 50$ kD), and (D, $M_n = 50$ kD, further partial hydrolysis) and a generation two dendrimer (G-2) (E, $M_n = 150$ kD), (F, $M_n = 150$ kD, further partial hydrolysis), (G, $M_n = 50$ kD) and (H, $M_n = 50$ kD, further partial hydrolysis)

A modified literature procedure was used.¹⁷ A solution of ceric ammonium nitrate (CAN) (5.9 mg) in 1N HNO₃ (10 mL) was added dropwise to a solution of chitosan containing dendritic polyamidoamine (2 g) and 30 wt % vinylsulfonic acid sodium salt (4 mL) in 0.5 wt % acetic acid (100 mL) at 40°C under nitrogen. After the addition was complete, the solution was kept at that temperature for 1 day. The reaction mixture was cooled to room temperature and precipitated in acetone. The precipitated solid was isolated by filtration and successive washing with methanol at least five times and dichloromethane several times until no other polymers or impurities were left and dried in vacuo to afford generation one dendrimer (G-1) or generation two dendrimer (G-2) as a pale brown powder.

Generation one dendrimer (G-1) (A) (2.8 g) IR (cm⁻¹) 3297, 2877, 1642, 1551, 1370, 1155, 1036, 898, 749; ¹³C CP/MAS NMR δ (ppm) 174.7, 105.5, 84.2, 75.1, 61.2, 45.2, 38.4, 23.6.

Generation one dendrimer (G-1) (B) (2.9 g) IR (cm⁻¹) 3363, 2871, 1639, 1557, 1377, 1133, 1037; 895, 752; ¹³C CP/MAS NMR δ ((ppm) 175.2, 105.4, 83.5, 75.6, 61.3, 58.2, 47.0, 39.7.

Generation one dendrimer (G-1) (C) (2.6 g) IR (cm⁻¹) 3287, 2885, 1643, 1552, 1377, 1156, 1035; 894, 751; ¹³C CP/MAS NMR δ (ppm) 174.6, 98.4, 75.1, 61.8, 55.9, 38.5, 24.5.

Generation one dendrimer (G-1) (D) (2.6 g) IR (cm⁻¹) 3298, 2876, 1639, 1556, 1373, 1150, 1032; 897, 740; ¹³C CP/MAS NMR δ (ppm) 175.6, 105.5, 84.2, 75.3, 61.3, 58.1, 38.7.

Generation two dendrimer (G-2) (E) (2.6 g) IR (cm⁻¹) 3282, 2873, 1635, 1543, 1370, 1153, 1031; 893, 744; ¹³C CP/MAS NMR δ (ppm) 174.5, 105.2, 84.1, 74.9, 61.6, 46.8, 38.5, 23.8.

Generation two dendrimer (G-2) (F) (2.9 g) IR (cm⁻¹) 3273, 2887, 1647, 1543, 1373, 1154; 1030, 894, 750; ¹³C CP/MAS NMR δ (ppm) 174.6, 104.8, 85.0, 75.3, 62.2, 58.1, 39.6.

Generation two dendrimer (**G-2**) (**G**) (2.7 g) IR (cm⁻¹) 3283, 3083, 2928, 1637, 1549, 1370, 1164; 1036, 894, 749; ¹³C CP/MAS NMR δ (ppm). 174.7, 105.7, 84.8, 75.9, 55.2, 47.0, 36.6, 23.7

Generation two dendrimer (G-2) (H) (2.6 g) IR (cm⁻¹) 3284, 2867, 1636, 1549, 1367, 1136, 1110; 1042, 893, 760; ¹³C CP/MAS NMR δ (ppm) 174.2, 105.3, 83.5, 74.9, 62.1, 47.2, 38.4.

General procedure for estimation of water solubility

The chitosan derivatives (30 mg) were dispersed in water (10 mL) for 48 h, and the pH of the suspensions was adjusted with 0.1*M* HCl or 0.1*M* NaOH. The solubility was determined at pH 5–9. The chitosan, which was not dissolved, was filtered, dried *in vacuo*, and then the weight was determined. The aqueous solution was also evaporated, under reduced pressure, to afford the amount of dissolved chitosan. For each sample, at least two measurements were averaged to minimize the measurement error.

Antimicrobial activity

The antimicrobial activity of chitosan and its derivatives was tested against *Micrococcus luteus* ATCC 10240 and *Achromobacter xylosoxidans* ATCC 2706 obtained from the Faculty of Medical Technology, Mahidol University, Thailand, using agar dilution method. *Micrococcus luteus* ATCC 10240 is a grampositive bacteria, which is an opportunistic pathogen that can compromise immune systems such as HIV patients.²⁵ *Achromobacter xylosoxidans* ATCC 2706 is a Gram-negative bacteria, which can cause some severe diseases in humans, especially in immuno-compromised hosts.²⁶

The tested compounds were individually mixed with Muller Hinton Broth (MHB), a medium containing beef infusion, peptone or casamino acids, and starch, to obtain a final volume of 2 mL. The micro-organisms cultured in MHB at 37° C for 24 h, were diluted with 0.9% normal saline solution to adjust the cell density of 10^{8} CFU/mL compared with 0.5 McFarland. The micro-organisms were



Scheme 1 Preparation of chitosans containing hyperbranched-vinylsulfonic acid sodium salt (A), (B), (C), (D), (E), (F), (G), and (H).

further incubated at 37°C for 24–48 h. For agar dilution, the solutions with defined numbers of bacterial cell are spotted directly onto the nutrient plates that have incorporated different antimicrobial and antibacterial agent concentrations. The tested solution was transferred to the Muller Hinton Agar (MHA) by two-fold dilution to obtain the concentrations ranging of 625, 1250, and 2500 μ g/mL. After incubation, the presence of bacterial colonies on the plates indicates the growth of the organism. The antimicrobial activity of tested compounds was evaluated by observing the growth of micro-organisms on MHA at pH 5.75 and grading 4+ (100%), 3+(75%), 2+ (50%), 1+ (25%), and no growth 0 (0%).

General procedure for adsorption of metals at pH 7

Copper, cadmium, or nickel sulfate solutions (0.02 *M*, 10 mL) were passed slowly through the columns [glass tubings ($\emptyset = 0.6$ cm), which were



Figure 4 IR spectra of (A) starting chitosan ($M_n = 150$ kD), (B) methyl propylaminopropionate grafted chitosan, (C) amidoamine grafted chitosan, and (D) vinylsulfonic acid sodium salt grafted chitosan.

packed with chitosan or chitosan derivatives (100 mg)]. The adsorption of metals by chitosan and chitosan derivatives was determined by ICP analysis.

RESULTS AND DISCUSSION

Synthesis and characterization of generation one (G-1) (A, $M_n = 150$ kD), (B, $M_n = 150$ kD, further partial hydrolysis), (C, $M_n = 50$ kD), and (D, $M_n = 50$ kD, further partial hydrolysis) and generation two dendrimer (G-2) (E, $M_n = 150$ kD), (F, $M_n = 150$ kD, further partial hydrolysis), (G, $M_n = 50$ kD) and (H, $M_n = 50$ kD, further partial hydrolysis)

Compounds 1, 2, and further partial hydrolysis of chitosan were prepared according to the procedure described in the literature.^{10,27} Generation one dendrimer (G-1), (A), (B), (C), or (D) and generation two dendrimer (G-2), (E), (F), (G), or (H) were prepared by a similar strategy as described in the literature,¹⁷ illustrated in Scheme 1.

FTIR spectroscopy was used as a tool for the determination of the successful binding to the chitosan. The characteristic absorption peaks are at 1723 cm⁻¹ (ester group), 1635 cm⁻¹ (amide group), and 750, 1030, and 1154 cm⁻¹ (symmetric and asymmetric stretching S=O in sulfonate anion). Figure 4 shows IR spectra of the starting chitosan ($M_n = 150$ kD), methyl propylaminopropionate grafted chitosan, amidoamine grafted chitosan, and vinylsulfonic acid sodium salt grafted chitosan.

The percentage of vinylsulfonic acid sodium salt grafted onto dendritic hyperbranched chitosans shown in Tables I and II was calculated using eq. (2).

Percentage of Vinylsulfonic acid sodium salt grafting (%) $= \frac{\text{the weight of polymer post-graft} \times 100}{\text{the weight of polyamidoamine-grafted chitosan}}$

(2)

	Compound	Vinylsulfonic acid sodium salt grafting (%)			
Entry		Experimental amount	Theoretical amount	Yield	
1	A (G-1)	40	56	71	
2	B (G-1) F (G-2)	45 30	67 56	67 54	
4	F (G-2)	45	61	74	

All these reactions are chemioselective due to their characteristic difference in reactivity of primary amine and hydroxyl groups.²⁷ It was also found that compounds **1** and **2** could be prepared in higher yields of amidoamine grafting by using strategies which involved time-sequenced propagation techniques (increasing the reaction time for the Michael addition of methyl acrylate from 24 h to 3 days and that of the amidation with ethylenediamine step from 24 to 120 h).²⁸

Another preparation of **G-1** and **G-2** was also attempted, under heterogeneous conditions with longer reaction time (Scheme 2). The product could be easily separated but the percentage of vinylsulfonic acid sodium salt grafting was much lower than that obtained under homogeneous conditions (10–15%). No reaction occurred in the absence of CAN under either condition.

Water solubility

The water solubility of chitosan and chitosan derivatives is shown in Figures 5 and 6. New chitosan derivatives containing vinylsulfonic acid sodium salt have significantly enhanced water solubility. These results clearly confirm that the vinylsulfonic acid sodium salt groups increase the solubility of the chitosan.¹ As expected, the solubility of lower molecular weight chitosan (50 kD) and its derivatives in water, at the same pH, is slightly higher than that of higher molecular weight chitosan (150 kD) and its

TABLE II
Percentage of Vinylsulfonic Acid Sodium Salt Grafting
Onto Dendritic Hyperbranched Chitosan ($M_n = 50 \text{ kD}$)

		Vinylsulfonic acid sodium salt grafting (%)		
Entry Compour		Experimental amount	Theoretical amount	Yield
1	C (G-1)	30	61	49
2	D (G-1)	30	67	45
3	G (G-2)	35	60	58
4	H (G-2)	30	61	49



Scheme 2 Preparation of chitosans containing hyperbranched-vinylsulfonic acid sodium salt (A), (B), (D), (E), (F), and (H).

derivatives. **G-1** and **G-2** have similar solubility properties, which might be due to the fact that the polarity is decreased by increasing the chain length, although the amount of the vinylsulfonic acid sodium salt groups in **G-2** is higher than in **G-1**. In addition, **G-2** might have more a rigid shell than **G-1** since there are a larger number of hydrogen bonds caused by the amine, amide,²⁹ and sulfonate anionic groups. Attempting to enhance water solubility, further partial hydrolysis chitosan derivatives have been prepared but no significant change in the solubility was noticed (**A** and **B**, **C** and **D**, **E** and **F**, and **G** and **H**). Quite possibly, the further partial hydrolysis failed to produce any significant change in the degree of deacetylation.

Antimicrobial activity

It has been reported that chitosan showed no activity up to 4000 μ g/mL when the bacterial density was 10^8 CFU/mL.³⁰ In this experiment, the bacterial density was also 10^8 CFU/mL but the tested



Figure 5 The water solubility of chitosan ($M_n = 150$ kD) and chitosan containing vinylsulfonic acid sodium salt at various pH values.

concentrations for chitosan ranged from 625 to 2500 mg/mL. Growth inhibition of chitosan derivatives was observed compared with starting chitosan (Tables III and IV). The results show that the new chitosan derivatives containing vinylsulfonic acid sodium salt perfectly inhibit the growth of M. luteus ATCC 10240 with minimum inhibitory concentration $625 \ \mu g/mL$ while both starting chitosans show no antimicrobial activity against M. luteus ATCC 10240. The antibacterial activities of new derivatives against A. xylosoxidans ATCC 2706 were improved with minimum concentration 1250 or 2500 μ g/mL. This might be due to the fact that M. luteus ATCC 10240 is a Gram-positive bacteria which has a cell wall mainly composed of peptidoglycan layer, which has a lot of pores while A. xylosoxidans ATCC 2706 is a Gramnegative bacteria, which has a cell wall that consists of thin peptidoglycan and an outer layer of lipoproteins, lipopolysaccharides and phospholipids.^{31–33}



Figure 6 The water solubility of chitosan ($M_n = 50$ kD) and chitosan containing vinylsulfonic acid sodium salt at various pH values.

Its Derivatives				
Entry	Compound	M. luteus	A. xylosoxidans	
1	Chitosan			
	625 μg/mL	4+	4+	
	1250 µg/mL	4+	4+	
	2500 μg/mL	4 +	4+	
2	A (G-1)			
	625 μg/mL	0	4+	
	1250 µg/mL	0	4+	
	2500 μg/mL	_a	1+	
3	B (G-1)			
	625 μg/mL	0	4+	
	1250 µg/mL	0	1+	
	2500 µg/mL	_ ^a	1+	
4	E (G-2)			
	625 μg/mL	0	4+	
	1250 µg/mL	_ ^a	4+	
	2500 μg/mL	_ ^a	0	
5	F (G-2)			
	625 μg/mL	0	4+	
	1250 µg/mL	_ ^a	4+	
	2500 µg/mL	_a	0	

TABLE III Antimicrobial Activity of Chitosan (M_n = 150 kD) and Its Derivatives

^a Antimicrobial activity was not tested.

Adsorption of metals

The adsorption of metals by chitosan and chitosan derivatives was investigated at pH 7 (Tables V and VI). Sulfate solution was used in this study since it has been reported that the metal uptake is higher from sulfate solution than from solutions of chloride and nitrate, when nickel(II) and cadmium(II) are offered separately.¹⁹ In addition, sulfate anion differs

TABLE IVAntimicrobial Activity of Chitosan ($M_n = 50$ kD) and
Its Derivatives

Entry	Compound	M. luteus	A. xylosoxidans
1	Chitosan		
	625 μg/mL	4+	4 +
	1250 µg/mL	4+	4 +
	2500 µg/mL	4+	4 +
2	C (G-1)		
	625 μg/mL	0	4 +
	1250 µg/mL	_a	1+
	2500 µg/mL	_ ^a	1 +
3	D (G-1)		
	625 μg/mL	0	4+
	1250 µg/mL	_a	1 +
	2500 µg/mL	_a	1 +
4	G (G-2)		
	625 μg/mL	0	4 +
	1250 µg/mL	_a	4 +
	2500 µg/mL	_a	1 +
5	H (G-2)		
	625 μg/mL	0	4+
	1250 µg/mL	_a	4 +
	2500 μg/mL	_a	1+

^a Antimicrobial activity was not tested.

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Adsorption of Metals by Chitosan ($M_n = 150$ kD) and Its Derivatives at pH 7 ^a					
Entry	Compound	Cd (mmol/g) ^b	Cu (mmol/g) ^b	Ni (mmol/g) ^b	
1	Chitosan	0.89	1.48	1.37	

TARIE V

A (G-1) 0.90 2 1.69 1.39

1.72

1.72

1.72

1.71

1.90

2.02

1.30

1.40

1.34

3

4

5

B (G-1)

E (G-2)

F (G-2)

^a Copper, cadmium, and nickel sulfate solutions were passed slowly through the columns [glass tubings ($\phi = 0.6$ cm), which were packed with samples (100 mg)].

^b Determined by inductively-coupled plasma (ICP) analysis.

from chloride and nitrate by its higher charge so it may be more effective in ionic binding. It was found in this experiment that the new chitosan derivatives show good coordination ability to metals and have higher affinity to copper(II) than to nickel(II) and cadmium(II). This might be due to the fact that, copper(II) can form a complex faster than nickel(II) and cadmium(II).³⁴ The chelating behavior, with heavy metals, of lower molecular weight chitosan (50 kD) is slightly better than that of higher molecular weight chitosan (150 kD) and its derivatives. The metal adsorption capacities of G-2 are similar to those observed for G-1, which might due to the increasing steric hindrance when higher generation was prepared.

The possibility of metal leaching, from the chitosan derivatives after the absorption with the metal, was examined. ICP analysis showed that the content of metal in the derivatives was not markedly decreased after stirring the derivatives in water at pH 7 for 3 days. It is possible that stable six-membered ring metallacycles could be formed as shown in Figure 7.

TABLE VI Adsorption of Metals by Chitosan ($M_n = 50$ kD) and Its Derivatives at pH 7

Derivatives at pit /					
Entry	Compound	Cd (mmol/g) ^b	Cu (mmol/g) ^b	Ni (mmol/g) ^b	
1	Chitosan	1.00	1.69	1.59	
2	C (G-1)	1.40	1.78	2.08	
3	D (G-1)	1.43	2.72	1.98	
4	G (G-2)	1.21	2.08	1.98	
5	H (G-2)	1.41	2.56	2.03	

^a Copper, cadmium, and nickel sulfate solutions were passed slowly through the columns [glass tubings ($\phi = 0.6$ cm), which were packed with samples (100 mg)].

^b Determined by inductively-coupled plasma (ICP) analysis.



Figure 7 Postulated six-membered ring metallacycle.

Waste water usually contains various metals, therefore, a study of the selective removal of cadmium(II), copper(II), or nickel(II) using chitosan derivatives was also undertaken. A control experiment was carried out by stirring chitosan derivatives (50 mg) in copper, cadmium, and nickel sulfate solutions (0.02 M, 10 mL) at pH 7. It was found that these chitosan derivatives have good selectivity for copper(II) over cadmium(II) and nickel(II) (e.g., 1.69 mmol/g for Cu, 0.02 mmol/g for Cd, and 0.03 mmol/g for Ni).

Since wastewater, which contains metal ions, is sometimes acidified; another control experiment for metal adsorption at pH 2 with further partially hydrolysed derivatives of chitosan was also carried out. It was found that chitosan derivatives have a higher efficiency than the starting chitosan, which the amino groups might be protonated in acidic aqueous solution (Table VII). Nonetheless, the metal uptake at pH 7 of the chitosan derivatives is higher than that of at pH 2, which suggests that some amino groups in the new derivatives are protonated in acidic aqueous solution as well.

It is known that there is a shift in the absorption peak in the FTIR spectrum of a compound chelated with a metal.³⁵⁻³⁷ The characteristic peaks of amide and sulfonate groups of the chitosan derivatives were shifted. For example, for generation two dendrimer (G-2) (H), the amide peak at 1635 cm⁻¹, and sulfonate peak at 750 cm⁻¹ were shifted to 1628 and 736 cm^{-1} , respectively, after chelating with nickel(II). This result supports the fact that amide and

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Derivatives at pri 2					
Entry	Compound	Cd (mmol/g) ^b	Cu (mmol/g) ^b	Ni (mmol/g) ^b	
1	Chitosan ($M_n = 150 \text{ kD}$)	0.50	0.89	0.90	
2	Chitosan ($M_n = 50 \text{ kD}$)	0.60	1.00	1.00	
3	B (G-1)	1.11	1.39	1.19	
4	D (G-1)	0.90	1.30	1.10	
5	F (G-2)	0.80	1.39	1.19	
6	H (G-2)	1.30	1.39	1.28	

TABLE VII Adsorption of Metals by Chitosan and Chitosan Derivatives at pH 2^a

^a Copper, cadmium, and nickel sulfate solutions which were adjusted to the pH 2 with 0.1 *M* HCl were passed slowly through the columns [glass tubings ($\varphi = 0.6$ cm), which were packed with samples (100 mg)].

^b Determined by inductively-coupled plasma (ICP) analysis.

sulfonate anionic groups are involved in chelate formation.

CONCLUSIONS

We have shown that the new chitosan derivatives containing vinylsulfonic acid sodium salt show markedly improved water solubility compared with chitosan at neutral pH range. The new chitosan derivatives also display improved antimicrobial activity and chelation behavior compared with the starting chitosan.

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